

# UTILITY 6-VOLT BATTERY TEST SHEET

Date of Test _____	Vehicle Type _____
Customer _____	Car Serial # _____
Location _____	Charger Type _____
Dealer/Distributor _____	Battery Date Code _____
Tested By _____	# Rounds _____
Car Decal # _____	#Energy Units _____
Customer Complaint _____	CDM FUNC.2 _____ FUNC.3 _____ FUNC.4 _____

  

<u>Battery Posts</u>	<u>Wiring</u>	<u>Fluid Levels</u>	<u>Battery Case</u>	<u>Mounting</u>	<u>Cleanliness</u>
<input type="checkbox"/> Good	<input type="checkbox"/> Good	<input type="checkbox"/> Good	<input type="checkbox"/> Good	<input type="checkbox"/> Secure	<input type="checkbox"/> Fair
<input type="checkbox"/> Rust/Corroded	<input type="checkbox"/> Rust/Corroded	<input type="checkbox"/> Overfilled	<input type="checkbox"/> Cracked	<input type="checkbox"/> Loose	<input type="checkbox"/> Good
<input type="checkbox"/> Broken	<input type="checkbox"/> Broken/Loose	<input type="checkbox"/> Low	<input type="checkbox"/> Punctured	<input type="checkbox"/> Out of Position	<input type="checkbox"/> Poor
<input type="checkbox"/> Overtorqued	<input type="checkbox"/> Overtorqued	<input type="checkbox"/> Below Plates*			

\*(Fill and recharge prior to testing, then proceed to Discharge Test)

Electric Accessories: No \_\_\_\_\_ Yes \_\_\_\_\_ List All \_\_\_\_\_

Single Point Watering System: No \_\_\_\_\_ Yes \_\_\_\_\_

Other Comments: \_\_\_\_\_

## BATTERY TEST PROCESS

- 1. Fully Charge Batteries** Make Sure Terminals are Torqued to Specification. (Disconnect and reconnect the DC plug to restart charger, wait until voltage rises above 56, record voltage and current levels simultaneously. (Enter the value in X.X / XX.X format)

Charger finish Amps		On-Charge Set Voltage	
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- Charger finish amps below 6 amps and on-charge set voltage above 56 volts, Proceed to Hydrometer Test.
- All other readings, check the battery charger for proper output and recharge the batteries, Repeat Fully Charge Batteries Test.
- If after repeated attempts, the charger does not fall below 6 amps and over 56 volts, record the test values as measured and proceed to the Hydrometer Test.

- 2. On-Charge Voltage Test (DISCONTINUED. Enter "1" in each position in Tavant system)**

Proceed to the Hydrometer Test.

- 3. Hydrometer Test** (Record specific gravity (SG) readings for all battery cells. If water level is insufficient to obtain a valid reading, add water, recharge and proceed to Test 4. If SG is lower than the minimum reading on the hydrometer, record "Low SG", do not record "0". Do not use decimal point when submitting in Tavant system)

Battery Position	#1	#2	#3	#4	#5	#6	#7	#8
Spec Grav - Pos Cell								
Spec Grav - Ctr Cell								
Spec Grav - Neg Cell								
Electrolyte Temp								

- Entire battery set with specific gravity readings below 1250, batteries are undercharged. Recharge Batteries, then repeat test. (If all specific gravity readings are still below 1250 after recharge, the batteries are not warrantable.)
- Any single battery with specific gravity of 1140 or less, Replace battery.
- Any single battery with specific gravity variation of MORE THAN 50 points between cells, Replace battery.

All other specific gravity readings, Proceed to Discharge Test.

**4. Discharge Test - 42.0 Volts**

	Electrolyte Temperature				Discharge Minutes			
Battery Position	#1	#2	#3	#4	#5	#6	#7	#8
Voltage Under Load								

- Discharge time more than 60 minutes, problem not with batteries, Batteries Okay. Refer to the Discharge Time to Shut-Off Point table for temperature-corrected discharge times.
- Discharge time less than 60 minutes. Replace Batteries below 5.025 volts

**IMPORTANT: PLEASE REFERENCE "BATTERY REGROUPING PROCESS FLOW" AND REGROUP** Rev. F 05-12